Note: In order to improve the convenience for assembling the main rotor head, the thrust bearing cap (with bigger inner race) is preassembled into the main blade grip. Please assemble the thrust bearing as illustrated in the manual (P. 24).

Attention:
1. Refer to drawing, one should use proper washers of different thickness on top & bottom of the Main Gear assembly (indicated by the arrows).
2. When assembly is completed, one must double check again, that the 66T crown gear & 14T tail transmission gear mesh is properly adjusted, main gear assembly has no gap on top & bottom.

***Note*** Part# 217055-X7 Main Shaft Collar is not included in X7 Formula Kit.

Use W12.1x17x1.2 washer for assembling the main gear. Adjust for adequate gear mesh about 0.1mm, if not enough gear mesh, use W12.1x17x0.2 or W12.1x17x0.3 washers.

組裝主齒盤時請使用W12.1x17x1.2。如齒輪間隙不足可使用W12.1x17x0.2或W12.1x17x0.3適當調整齒輪間隙約0.1mm。